

# **MECHANICAL ENGINEERING / PRODUCTION ENGINEERING /**

## **MANUFACTURING ENGINEERING**

**(DEGREE STANDARD)**

**CODE NO: 256**

### **UNIT – I Mechanics, Kinetics and Dynamics:**

Statics of Particles, Equilibrium of Rigid bodies, Properties of Surfaces and Solids, Dynamics of Particles, Friction and Elements of Rigid Body Dynamics, Basics of Mechanisms, Kinematics of mechanisms, gyroscope, Gears and Gear Trains, Friction in Machine Elements, Force Analysis, Balancing, Single Degree Free Vibration, Forced Vibration, mechanisms for Control and Vibration.

### **UNIT – II Strength of Materials and Design:**

Stress, Strain and Deformation of Solids, Transverse Loading on Beams and Stresses in Beams, Torsion, Deflection of Beams, Energy Principles, Thin Cylinders and Thick Cylinders, Spherical Shells, Fundamentals of Design for Strength and Stiffness of Machine Members, Design of Shafts and Couplings, Design of Fasteners and Welded Joints, Design of Springs, Design of Bearings, Design of Flywheels, Design of Transmission Systems for Flexible Elements, Spur Gears and Parallel Axis Helical Gears, Bevel Gears, Worm Gears and Crossed Helical Gears, Design of single and two stage speed reducers, Design of cam, Clutches and Brakes.

### **UNIT - III Fluid Mechanics and Turbo Machinery:**

Fluid properties, fluid statics, manometry, buoyancy, control volume analysis of mass, momentum and energy, fluid acceleration, differential equations of continuity and momentum, Bernoulli's equation, viscous flow of incompressible fluids, boundary layer, elementary turbulent flow, flow through pipes, head losses in pipes, bends etc. Turbomachinery: Pelton wheel, Francis and Kaplan turbines - impulse and reaction principles – velocity diagrams.

### **UNIT – IV Thermodynamics:**

Basic concepts, Zeroth, First and Second laws of thermodynamics, thermodynamic system and processes, Carnot cycle. irreversibility and availability, behaviour of ideal and real gases, thermodynamic relations, properties of pure substances, calculation of work and heat in ideal processes, analysis of thermodynamic cycles related to energy conversion, Fuel and combustion.

### **UNIT – V Heat and Mass Transfer:**

Modes of heat transfer one dimensional heat conduction, resistance concept, electrical analogy, unsteady heat conduction, fins dimensionless parameters in free and forced convective heat transfer, various correlations for heat transfer in flow over flat plates and through pipes thermal boundary layer effect of turbulence radiative heat transfer, black and grey surfaces, shape factors, network analysis; heat exchanger performance, LMTD and NTU methods.

Basic Concepts of Mass transfer, Diffusion Mass Transfer, Fick's Law of Diffusion Steady state Molecular diffusion, Convective Mass Transfer, Momentum, Heat and Mass Transfer Analogy , Convective Mass Transfer Correlations.

Applications: Power Engineering: Steam Tables, Rankine, Brayton cycles with regeneration and reheat. I.C. Engines: air-standard Otto, Diesel cycles. Refrigeration and air-conditioning: Vapour refrigeration cycle, heat pumps, gas refrigeration, Reverse Brayton cycle; moist air: psychometric chart, basic psychometric processes.

### **UNIT – VI Materials Science and Metallurgy:**

Constitution of alloys and phase diagrams, steels, cast iron, TTT diagram, heat treatment of ferrous and non-ferrous metal, surface modification techniques, non-metallic materials, mechanical properties and testing, crystal defects and strengthening mechanisms, conducting and semi conducting materials, magnetic and dielectric materials, Engineering ceramics, Engineering and commodity polymers, composites.

### **UNIT – VII Production Technology:**

Foundry Technology- types of pattern, moulding and casting methods, design of castings, defects, Hot and Cold working, metal forming processes- types and defects, metal joining processes, types and design of weldment, welding metallurgy, welding defects, Metal cutting, machine tools - center lathe, drilling, milling, grinding, gear cutting and broaching, unconventional machining processes, CNC machine tools, Part programming.

### **UNIT – VIII Metrology and Quality control:**

Linear and angular measurements, Interferometry, laser interferometers , Types, Computer Aided Inspection, Basic concept of CMM- Types of CMM, Machine vision, Form measurement-Straightness- Flatness, Roundness, Surface finish measurement, contact and non contact method, Measurement of power, flow and temperature.

Statistical quality control, control charts, acceptance sampling, reliability, TQM, 5S, ISO standards.

### **UNIT - IX CAD / CAM / CIM / FEA:**

Fundamentals of Computer Graphics, Geometric Modeling, Visual Realism, Assembly of Parts, CAD Standards, Fundamentals of CIM, Production Planning and Control and Computerized Process Planning, Cellular Manufacturing, Flexible Manufacturing System and Automated Guided Vehicle System, Industrial Robotics, Additive manufacturing, Just in Time(JIT), lean manufacturing, One Dimensional Problems in FEA, Two Dimensional Scalar Variable Problems, Two dimensional vector variable Problems, Isometric Parametric Formulation.

### **UNIT – X Industrial Engineering and Management:**

Work study - techniques, Method study - objectives - basic procedure, work measurement - objectives - basic procedure, machine loading and scheduling, product sequencing, inventory control - E O Q - quantity discounts, ABC Analysis material handling systems, operations research, simplex method, Transportation model, Assignment model CPM and PERT.

Management theory and practice, planning - nature and purpose of Planning, Decision making, Organising, staffing, Motivation, Leadership, controlling, control techniques .